

BUMPER ULTRA

Thermoplastic with a degree of flexibility that gives it mechanical properties similar to polypropylene, due to its hardness you can make flexible or completely rigid figures depending on their geometry, it has great resistance to impact and offers a nice soft touch.

Physical Properties	Typical Value	Test Method
Material Density	1.30 g/cm ³	ISO 1183
Mechanical Properties	Typical Value	Test Method
Elongation Strength	350 %	ISO 527
Hardness	55-60 Sh D	ISO 868
Tear Strength	95 N/mm	ASTM 624
Tensile Strenght	18 MPa	ISO 527
Printing Properties	Typical Value	
Print Temperature	220±10 °C	
Hot Pad	0-60 °C	
Fan Layer	On (100%)	

